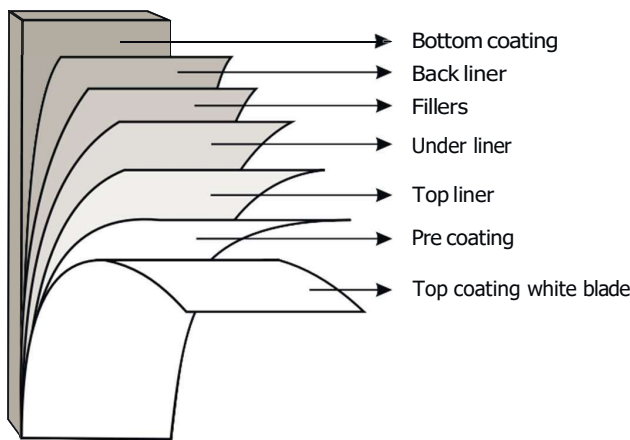


**DMS Exim**

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**SPECIFICATION SHEET****Luma Classic****GSM : 180 - 450****(Grey Back Paper Board)****Application**

1. Packaging board
2. Printing job

Recommended for Multi-color printing

1. Letter press

SUBSTANCE		CALIPER	BULK	STIFFNES			PARAMETERS	
GSM	MICRONS		CC/GM	MD	CD	GM		
180	220	1.22	24	11	16		Plybond Tappi T- 569	J/m ² 150 (Min)
200	246	1.23	36	17	25		Smoothness ISO-8791-3	ml/min 90 (Max)
230	288	1.25	55	25	37		IGT Dry Pick (IV) ISO-3782	m/sec 0.8 (Min)
250	313	1.25	68	30	45		Brightness (Top) Tappi T 452 om 98	% 75 + 1
280	359	1.26	105	46	69		Gloss at 75° Tappi T 480	% 35 + 3
300	378	1.26	115	50	76		Cobb Top Tappi T 441 om 98	g/m ² 50 (max)
320	359	1.27	145	65	97		Cobb Back Tappi T 441 om 98	g/m ² 60 (Max)
350	391	1.28	175	78	117		Moisture 200-260 GST Tappi T 412 om 02	% 6.5 + -0.5
380	432	1.28	222	98	147		261-350 GST Tappi T 412 om 02	% 7.0 + -0.5
400	448	1.28	250	110	166		351-VOO GST Tappi T 412 om 02	% 7.5 +- 0.5
420	461	1.29	275	125	185		Burst Factor Tappi T 403	- 17 +/- 2 For < /=230 GSM
450	474	1.30	325	145	217			
Tolerance								
± 3%	± 5%	± 5%	± 10%				Tappi T 403	230 GSM